



# ADHOC PVC

range	size	grain	total substance
GLOSSY TRANSP.	70x100	SG	255
GLOSSY WHITE	70x100	SG	261
MATT WHITE	70x100	SG	261

**face material** Vinyl plasticated film, phthalate free. Available in three versions: transparent gloss, white gloss and matt finish.

technical features standard/instrument unit of measure	substance		thickness		elongation at break	
	ISO 536		ISO 534			
	g/m <sup>2</sup>		µm		%	
				long	cross	
GLOSSY TRASP.*	103	80	190	200		
GLOSSY WHITE*	110	80	190	200		
MATT WHITE	110	80	340	375		

\* Available in stock films with thickness of 90 µm (only bulk packed with minimum concentration of phthalates).

**adhesive** Permanent acrylic adhesive in water-based emulsion. Adhesive for plastic films. Good adhesion to non-polar surfaces. The transparent version is ideal for making “no label look” labels. Approved for indirect foodcontacts and corresponding to UNI EN 71 “toys security” norms.

technical features unit of measure	tack	minimum cohesion	application temperature	minimum service temperature	maximum service temperature
	g/25 mm	hours	°C	°C	°C
SUPERTACK	900	15	+ 10	- 10	+ 50

**backing sheet** Single glazed and monosilicone coated white papers. Only available in the version without crack-back.

technical features standard/instrument unit of measure	substance		thickness		tensile strength	
	ISO 536		ISO 534		ISO 1924	
	g/m <sup>2</sup>		µm		N/15 mm	
				long	cross	
	135	130	110	65		

**notes** Special runs for sizes and/or other adhesives available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

Adhoc PVC is a self-adhesive product ideal for advertising and decorative labels. The perfect transparency of the adhesive makes this product ideal for “no label look” applications. Not suited for applications requiring external use.

**applications**

Good printing results using screen-process and offset U.V. The surface requires the use of inks for plastics. Good results in the main cutting and die-cutting operations. Good resistance to tearing and excellent flexibility. The self-adhesive product requires stable temperature and relative humidity conditions (20-22 °C and 50-55% U.R); for a good storage we suggest to pile the sheets (on pallet) at a maximum height of 1 meter and do not stack pallets. If it is necessary to cut the sheets for the printing, we suggest to use a very sharp guillotine blade with an angle next to 20°, cutting piles of a maximum height of 30 mm at a time, and using the lowest pressure possible in order to prevent adhesive bleed. Vinyl cut better face down. Immediately after cutting allow the sheets of vinyl to shrink and stabilise before printing. In the event of processing interruptions, protect the material against changes in temperature and humidity by wrapping it in polyethylene.

**general  
informations**

The shelf-life of a self-adhesive product is closely related, besides to storage conditions, to the nature of the adhesives and of the front materials used. At recommended storage conditions, the shelf-life is guaranteed for 18 months.

**shelf life**